

Certification Body No.3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. C1-186/2111 R1 Z1

for the welding process according to ČSN EN 15085-2
for company

Rail clinic s.r.o.
workshop Ostrava

Headquarters: Kosárkovo nábřeží 127/1, Malá Strana, 118 00 Praha 1
Workshop Ostrava: The hall of locomotives in the area of Liberty Ostrava, a.s.
Vratimovská 689/117, 719 00 Ostrava – Kunčice
ID: 054 76 577

The company has demonstrated compliance with the standard

ČSN EN 15085-2:2021

Classification level: **CL 1**

Type of activity: **M**

An integral part of the certificate is Appendix No. 1

Certification validity: from 18.07.2021 until 17.07.2024
Place and date of issue: Prague, 25.04.2022




Dipl.-Ing. Pavel Flégl
Deputy head of certification body

The result of the certification concerns only the subject of the assessment, with the application of the certification scheme NKV-CS-001.
The validity of the certificate is subject to regular surveillance.

This document replaces the issue dated of 18.07.2021 and may be reproduced only in its entirety.

SVV Praha, s. r. o. • U Habrovky 247/11 • 140 00 Praha 4 - Krč
Certifikační orgán SVV Praha pro svařování • U Michelského lesa 370 • 140 75 Praha 4 - Krč

Appendix No. 1 to Certificate No. C1-186/2111 R1 Z1

1.	Type / Product type:	Railway vehicles and their components		
2.	Product standards:	EN 15085 part 1 – 5		
3.	Classification level	Type of activity	Type of welded components	Location of activity
	CL 1	M	Repairs of freight wagons	Rail clinic s.r.o. workshop Ostrava: The hall of locomotives in the area of Liberty Ostrava, a.s.
4.	Welding coordination personnel			
	Name	Birthdate	Qualification/ Diploma	Function / level of knowledges according to ČSN EN 15085-2:2021 art. 5.3.1
	Milan Dekrét	10.05.1959	IWT/CZ 08086	Responsible welding coordinator / A
	Miroslav Vodička	24.12.1977	IWT/CZ 14047	1st deputy of the responsible WC / A
5.	Scope of the certificate (according to documented WPQR and welders certificates with the test according to ČSN EN ISO 9606-1)			
	Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions: range of thicknesses t and diameters D /mm/	Type of weld and remarks
	111	1.2	t 3 – 24	BW, FW
		1.2 / X120Mn12	t 7,5 – 30	FW
	135	1.2	t 3 – 24	BW
			t 3 – 40	FW

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