

Certification Body No.3110 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. C2-203/2212 C0

for the welding process according to ČSN EN 15085-2
for company/workshop

Rail clinic s.r.o.
workshop Štúrovo

Headquarters: Kosárkovo nábřeží 127/1, Malá Strana, 118 00 Praha 1
Workshop Štúrovo: Priemyselný park Štúrovo, Továrenská 1, 943 03 Štúrovo
ID: 054 76 577

The company has demonstrated compliance with the standard

ČSN EN 15085-2:2021

Classification level: **CL 1**

Type of activity: **M**

An integral part of the certificate is Appendix No. 1

Certification validity: from 25.04.2022 until 24.04.2025
Place and date of issue: Prague, 25.04.2022




Dipl.-Ing. Pavel Flégl
Deputy head of certification body

Appendix No. 1 to Certificate No. C2-203/2212 C0

1.	Type / Product type:		Railway vehicles and their components	
2.	Product standards:		EN 15085 part 1 – 5	
3.	Classification level	Type of activity	Type of welded components	Location of activity
	CL 1	M	Repairs of freight wagons	Rail clinic s.r.o. workshop Štúrovo: Priemyselný park, Továrenská 1, 943 03 Štúrovo
4.	Welding coordination personnel			
	Name	Birthdate	Qualification/ Diploma	Function / level of knowledges according to ČSN EN 15085-2:2021 art. 5.3.1
	Miroslav Vodička	24.12.1977	IWT/CZ 14047	Responsible welding coordinator, extern / A
	Marek Kender	23.02.1973	WS eqv.	1st deputy of the resp. welding coordinator / C
5.	Scope of the certificate (according to documented WPQR and welders certificates with the test according to EN ISO 9606-1)			
	Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Dimensions: range of thicknesses t and diameters D /mm/	Type of weld and remarks
	111	1.2	t 3 – 24	BW, FW
		1.2 / X120Mn12	t 7,5 – 30	FW
	135	1.2	t 3 – 24	BW
			t 3 – 40	FW

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